

Date: Thursday, 8/16/2007 1:05:21 PM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MIRROR BRACKET
Job Number	: 33914		
Estimate Number	: 10245		
P.O. Number	: N/A	Part Number	: D2010101
This Issue	: 8/16/2007	S.O. No.	: N/A
Prsh Rev.	: NC	Drawing Number	: D2010 REV. C2
First Issue	: 8/15/2007	Type	: MACHINED PARTS
Previous Run	: N/A	Project Number	: N/A
Written By	: <i>JL/07.08.15.</i>	Drawing Revision	: C2
Checked & Approved By	:	Material	: N/A
Comment	: Est:E 02.06.25 Added Rev. C1 KJ/RF	Due Date	: 8/31/2007

Additional Product

Job Number:	
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Seq. #:	Machine Or Operation:	Description :
1.0	M2024T3S063	2024-T3 .063 sheet 

Comment: Qty.: 0.3646 sf(s)/Unit Total : 3.6456 sf(s)

Material: 2024-T3 (QQ-A-250/4) 0.063" thick

(M2024T3S.063)

Batch: *M104 921 13 07-08-19*

2.0	WATER JET	FLOW WATER JET
		

Comment: FLOW WATER JET

1-Cut as per Dwg D2010-101

Dwg Rev: *C2*

Prog Rev: *C2*

13 07-08-19

t2

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		

13 07-08-19

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
		

Comment: SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		

Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

En 07/08/21 t12

mf 07-08-23 t2

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Drawing Name: MIRROR BRACKET

Job Number: 33914

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Job Number:



Seq #: Machine Or Operation:

Description :

6.0 BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2010

SP 07/08/29 (12)

7.0 FE032EF

Inserts



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Inserts

Pick:

Qty Part Number

Description

Batch

4 FE-032-EF

Insert

1102973

SAD 07-09-24

8.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Install fasteners per Dwg D2010

SAD 07-09-24 (12)

9.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SP 07/08/25 (12) counter

10.0 POWDER COATING

POWDER COATING



m102316

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref. 4.3.5.7) as per QSI 005 4.3

Fx 07/09/27 (12)

11.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

BR

07-09-27

12.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7/9/27 (12x)

SD

13.0 QC21

FINAL INSPECTION/W/O RELEASE



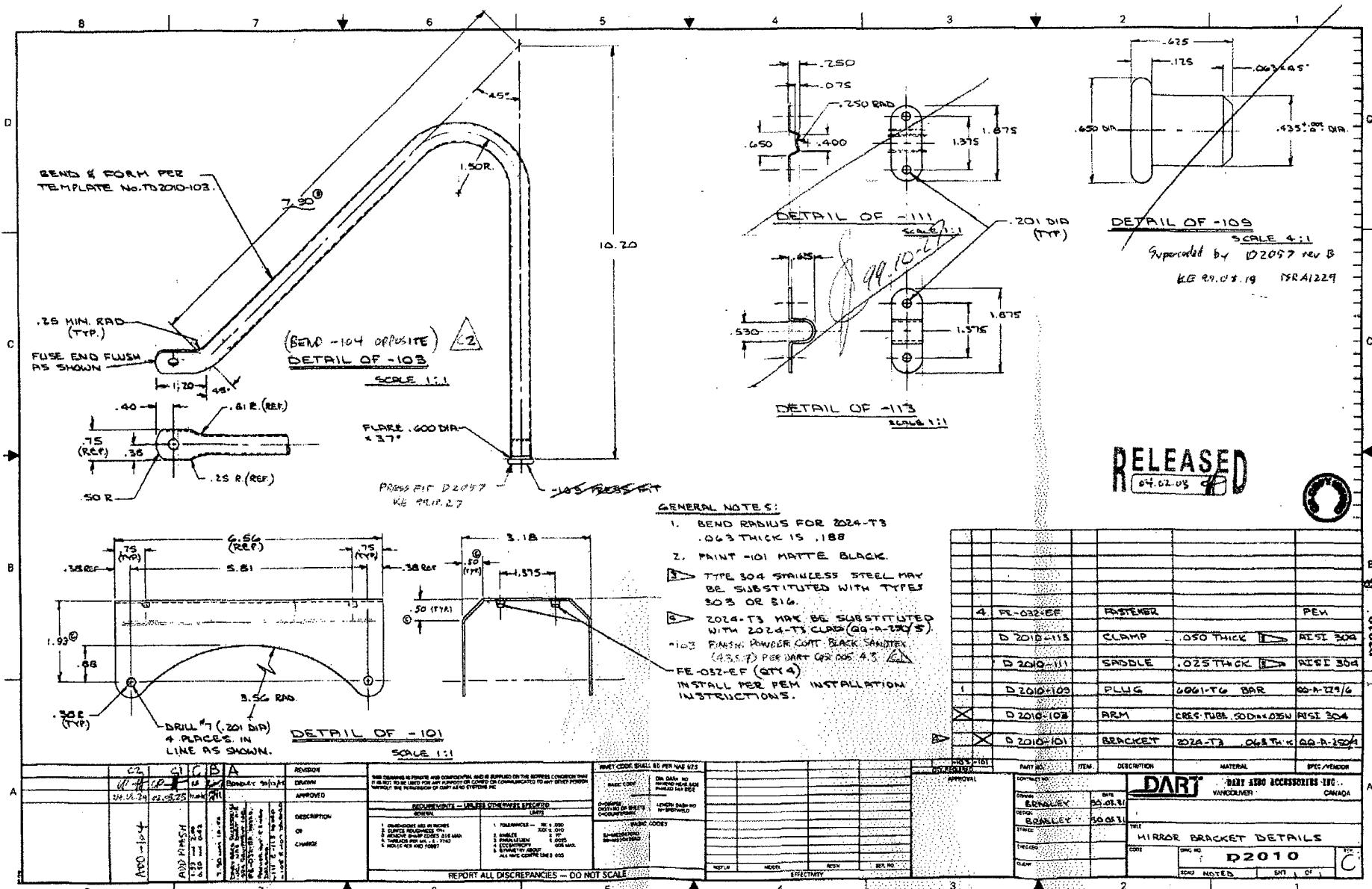
Comment: FINAL INSPECTION/W/O RELEASE

07/09/28

Job Completion



07/09/28



DART AEROSPACE LTD	Work Order:	53814
Description: Bracket	Part Number:	D2010-101
Inspection Dwg: D2010 Rev: C2		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	HB	Audited by:	CM	Prototype Approval:	N/A
Date:	07-08-19	Date:	07/08/19	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.10.06	New Issue	KJ/RF	
B	06.03.08	Dwg rev. changed	KJ/JLM	<i>[Signature]</i>